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# FUSOR<sup>®</sup> REPAIR ADHESIVES

Adhesives, Sealers & Sound Control  
for Collision Repair





## Crash Tested OEM Approved & Recommended



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**110B** = 7.1 oz (210 mL)  
**111B** = 1.7 oz (50 mL)

## METAL BONDING ADHESIVE (FAST)

**BARE  
METAL**

**BARE METAL**



### Applications:

Patch panel bonding and weld bonding of properly prepared dissimilar metals, cab corners, panel sections and aluminum trailer repair patches.

### Substrates:

Bare Metal, Steel, Aluminum

### Chemistry/Color:

Acrylic 2K/Green

### TECH TIP

For best results, apply over sanded raw substrate. Remove zinc coating.

### Features & Benefits:

- Fast cure
- No welding required
- Excellent corrosion protection

### OEM Approvals & Recommendations:

GM, Ford, Honda/Acura, Mazda, Nissan

### Shelf Life/Case Quantity:

- 12 months from DOM
- 6 (210 mL) or 12 (50 mL)



**Work Time:** 5 minutes  
**Clamp Time:** 20 minutes  
**Cure Time:** 2 hours

Technical data reported @ 70°F (21°C) unless noted.

*Fusor 111B uses Fusor 400R Mixing Tip.*

**108B** = 7.1 oz (210 mL)  
**109B** = 1.7 oz (50 mL)

## METAL BONDING ADHESIVE (MEDIUM)

**BARE  
METAL**

**BARE METAL**



### Applications:

Panel bonding, weld and rivet bonding of quarter panels, rear body panels, roof panels, door skins, van side panels and outer truck bed panels.

### Substrates:

Bare Metal, Steel, Aluminum

### Chemistry/Color:

Acrylic 2K/Green



**Work Time:** 40 minutes  
**Clamp Time:** 2 hours  
**Cure Time:** 4 hours

### Features & Benefits:

- Six to eight times faster than epoxy or urethane panel bonders
- No welding required
- Excellent corrosion protection
- Can be riveted and resistance welded

### OEM Approvals & Recommendations:

GM, Ford, Honda/Acura, Mazda, Nissan, Infiniti, Western Star

### Shelf Life/Case Quantity:

- 12 months from DOM
- 6 (210 mL) or 12 (50 mL)

### TECH TIP

For best results, apply over sanded raw substrate. Remove zinc coating.

Technical data reported @ 70°F (21°C) unless noted.

*Fusor 109B uses Fusor 400R Mixing Tip.*

**112B** = 7.1 oz (210 mL)

## METAL BONDING ADHESIVE (SLOW)

**BARE  
METAL**

**BARE METAL**



### Applications:

Panel bonding, weld and rivet bonding of quarter panels, rear body panels, roof panels, door skins, van side panels and outer truck bed panels.

### Substrates:

Bare Metal, Steel, Aluminum

### Chemistry/Color:

Acrylic 2K/Gray



**Work Time:** 70 minutes  
**Clamp Time:** 3 hours  
**Cure Time:** 8 hours

### Features & Benefits:

- Long open time for large panel replacement
- Ideal for hot temperature conditions
- Excellent corrosion protection
- Can be riveted and resistance welded

### OEM Approvals & Recommendations:

Chrysler/Fiat, Honda/Acura

### Shelf Life/Case Quantity:

- 12 months from DOM
- 6 (210 mL)

### TECH TIP

For best results, apply over sanded raw substrate. Remove zinc coating.

Technical data reported @ 70°F (21°C) unless noted.



# METAL ADHESIVES

208B = 7.1 oz (210 mL)

## PANEL BONDING ADHESIVE (SLOW)

**BARE METAL**

**BARE METAL**



### Applications:

Metal and plastic panel bonding, weld and rivet bonding of quarter panels, rear body panels, roof panels, door skins, van side panels and outer truck bed panels.

### Substrates:

Bare Metal, Steel, Aluminum, FRP, SMC

### Chemistry/Color:

Epoxy 2K/Gray

*"Great cross-bonder for many different substrates."*

### Features & Benefits:

- Paint and sand with no need to remove adhesive squeeze out
- Low odor
- Bonds plastic, e-coat and bare metals
- Excellent corrosion protection

### OEM Approvals & Recommendations:

Honda/Acura

### Shelf Life/Case Quantity:

- 24 months from DOM
- 6 (210 mL)

**Work Time:** 90 minutes

**Clamp Time:** 4 hours /  
30 minutes @ 140°F (60°C)

**Paint Time:** Immediately

**Cure Time:** 24 hours /  
1 hour @ 140°F (60°C)



Technical data reported @ 70°F (21°C) unless noted.

2098 = 7.1 oz (210 mL)

## CRASH DURABLE STRUCTURAL ADHESIVE (SLOW)

**BARE METAL**

**BARE METAL**



### Applications:

Metal and plastic panel bonding, weld and rivet bonding of replacement structural and non-structural auto body panels.

### Substrates:

Bare Metal, Steel, Aluminum, FRP

### Chemistry/Color:

Epoxy 2K/Blue



### Features & Benefits:

- High impact strength performance
- Excellent corrosion protection
- Versatile and easy to use
- Bonds plastic, e-coat and bare metals
- Weld immediately

### OEM Approvals & Recommendations:

Chrysler/Fiat, GM, Honda/Acura, Tesla

### Shelf Life/Case Quantity:

- 18 months from DOM
- 6 (210 mL)

**Work Time:** 90 minutes

**Clamp Time:** 6 hours /  
30 minutes @ 140°F (60°C)

**Paint Time:** 24 hours /  
30 minutes @ 140°F (60°C)

**Cure Time:** 24 hours /  
2 hours @ 140°F (60°C)



Technical data reported @ 70°F (21°C) unless noted.

*Use Fusor 423 Mixing Tip.*



132 = 7.1 oz (210 mL)  
133 = 1.7 oz (50 mL)

## PLASTIC REPAIR ADHESIVE (SUPER FAST)

SANDABLE



### Applications:

Structural and cosmetic repair of bumpers, bumper tabs, emblems, door trims, interior and exterior plastic repairs and cosmetic repairs.

### Substrates:

All types of plastic, SMC, Fiberglass, E-coat, Primed and painted metals

### Chemistry/Color:

Urethane 2K/Black



**Work Time:** 1 minute

**Clamp Time:** 10 minutes

**Sand Time:** 10 minutes

**Paint Time:** 10 minutes

### Features & Benefits:

- No need for plastic identification with use of Fusor 602EZ
- Undetectable feather edge
- Faster than plastic welding
- Stronger than stapling
- Urethane chemistry for all structural and cosmetic repairs on bumpers

### OEM Approvals & Recommendations:

Chrysler/Fiat, Ford, GM, Honda/Acura

### Shelf Life/Case Quantity:

- 24 months from DOM
- 6 (210 mL) or 12 (50 mL)

Technical data reported @ 70°F (21°C) unless noted.

142 = 7.1 oz (210 mL)  
143 = 1.7 oz (50 mL)

## PLASTIC REPAIR ADHESIVE (FAST)

SANDABLE



### Applications:

Structural and cosmetic repair of bumpers, bumper tabs, emblems, door trims, interior and exterior plastic repairs and cosmetic repairs.

### Substrates:

All types of plastic, SMC, Fiberglass, E-coat, Primed and painted metals

### Chemistry/Color:

Urethane 2K/Black



**Work Time:** 1 minute

**Clamp Time:** 10 minutes

**Sand Time:** 20 minutes

**Paint Time:** 30 minutes

### Features & Benefits:

- No need for plastic identification with use of Fusor 602EZ
- Undetectable feather edge
- Faster than plastic welding
- Stronger than stapling
- Urethane chemistry for all structural and cosmetic repairs on bumpers

### OEM Approvals & Recommendations:

Chrysler/Fiat, Ford, GM, Honda/Acura

### Shelf Life/Case Quantity:

- 24 months from DOM
- 6 (210 mL) or 12 (50 mL)

Technical data reported @ 70°F (21°C) unless noted.

152 = 7.1 oz (210 mL)

## PLASTIC REPAIR ADHESIVE (MEDIUM)

SANDABLE



### Applications:

Structural and cosmetic repair of bumpers, bumper tabs, emblems, door trims, interior and exterior plastic repairs and cosmetic repairs.

### Substrates:

All types of plastic, SMC, Fiberglass, E-coat, Primed and painted metals

### Chemistry/Color:

Urethane 2K/Black



**Work Time:** 3 minutes

**Clamp Time:** 30 minutes /  
5 minutes at 140°F (60°C)

**Sand Time:** 90 minutes /  
3 minutes at 140°F (60°C)

**Paint Time:** 2 hours / 60 minutes  
with heat cure

### Features & Benefits:

- No need for plastic identification with use of Fusor 602EZ
- Undetectable feather edge
- Faster than plastic welding
- Stronger than stapling
- Urethane chemistry for all structural and cosmetic repairs on bumpers
- Enough work time for larger repairs; ideal for hot temperature conditions
- On demand cure with heat

### OEM Approvals & Recommendations:

Chrysler/Fiat, Ford, GM, Honda/Acura

### Shelf Life/Case Quantity:

- 24 months from DOM
- 6 (210 mL)

Technical data reported @ 70°F (21°C) unless noted.

# PLASTIC ADHESIVES

114LG = 7.1 oz (210 mL)

## PLASTIC FINISHING ADHESIVE (FAST)

SANDABLE



### Applications:

Finishing adhesive for cosmetic repair of all plastic bumpers and body panels.

### Substrates:

PP, Fiberglass, Metton®, Telene®, SMC, TEO, Urethane, Carbon fiber

### Chemistry/Color:

Epoxy 2K/Red

### Features & Benefits:

- No plastic identification is required
- No adhesion promoters needed
- Epoxy formula sands to a perfect feather edge in 20 minutes or less

### OEM Approvals & Recommendations:

Chrysler/Fiat, Ford, GM, Honda/Acura

### Shelf Life/Case Quantity:

- 24 months from DOM
- 6 (210 mL)



**Work Time:** 2 minutes

**Sand Time:** 20 minutes

**Paint Time:** 60 minutes

Technical data reported @ 70°F (21°C) unless noted.

100EZ = 7.1 oz (210 mL)

101EZ = 1.7 oz (50 mL)

## PLASTIC REPAIR ADHESIVE (HEAT SET)

SANDABLE



### Applications:

Structural and cosmetic repair of auto and heavy duty truck composite, fiberglass, SMC and carbon fiber panels.

### Substrates:

Rigid Plastics, SMC, GTX, Fiberglass, Metton®, Carbon Fiber

### Chemistry/Color:

Epoxy 2K/Beige

### Features & Benefits:

- One product for all body panels
- Easily sands to a feather edge to provide undetectable repairs
- No bull's-eyes, read-throughs or halos

### OEM Approvals & Recommendations:

Chrysler/Fiat, Ford, GM, Nissan, Volvo Truck

### Shelf Life/Case Quantity:

- 24 months from DOM
- 6 (210 mL) or 12 (50 mL)



**Work Time:** 40 minutes

**Sand Time:** 10 minutes @ 180°F (82°C)

**Paint Time:** 60 minutes @ 180°F (82°C)

**Cure Time:** 60 minutes @ 180°F (82°C)

**TECH TIP**

Use with Fusor 702 Fiberglass Cloth

Technical data reported @ 70°F (21°C) unless noted.



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141 = 7.1 oz (210 mL)  
140 = 1.7 oz (50 mL)

## CLEAR PLASTIC BONDING ADHESIVE (FAST) SANDABLE



### Applications:

Repair bumper and headlight tabs, bond emblems, body side moldings, plastic backer panels, decorative vents, wheel opening moldings, rear wind deflectors and ground effects.

### Substrates:

Plastics, Primed and painted metals, Glass, Wood, Other surfaces



**Work Time:** 1 minute  
**Clamp Time:** 5 minutes  
**Sand Time:** 30 minutes  
**Paint Time:** 30 minutes

### Chemistry/Color:

Urethane 2K/Clear

### Features & Benefits:

- Clear urethane, non-yellowing structural adhesive
- Fast cure
- High-strength, flexible bond

### OEM Approvals & Recommendations:

Chrysler/Fiat, Ford, GM, Honda/Acura

### Shelf Life/Case Quantity:

- 24 months from DOM
- 6 (210 mL) or 12 (50 mL)

Technical data reported @ 70°F (21°C) unless noted.

147 = 7.1 oz (210 mL)

## PLASTIC BONDING ADHESIVE (MEDIUM) STRUCTURAL



### Applications:

Installation and bonding of small body panels, spoilers, ground effects and headlight buckets.

### Substrates:

SMC, Fiberglass, Carbon Fiber, Plastics, Primed Metal



**Work Time:** 5 minutes  
**Clamp Time:** 90 minutes /  
15 minutes @ 140°F (60°C)  
**Paint Time:** 90 minutes /  
15 minutes @ 140°F (60°C)

### Chemistry/Color:

Urethane 2K/Brown

### Features & Benefits:

- High-strength structural adhesive
- Easy to apply, urethane non-sag formula
- Provides faster cure time for smaller interior and exterior parts

### OEM Approvals & Recommendations:

Chrysler/Fiat, Ford, GM, Honda/Acura

### Shelf Life/Case Quantity:

- 12 months from DOM
- 6 (210 mL)

Technical data reported @ 70°F (21°C) unless noted.

127EZ = 7.1 oz (210 mL)

## PLASTIC BONDING ADHESIVE (SLOW) STRUCTURAL



### Applications:

Plastic body panels, spoilers and ground effects; excellent for cab extenders, wood and other surfaces.

### Substrates:

SMC, Fiberglass, Carbon Fiber, Plastics, Primed Metal, Metton®

### Chemistry/Color:

Urethane 2K/Off White



**Work Time:** 50 minutes  
**Clamp Time:** 5 hours /  
30 minutes @ 140°F (60°C)  
**Paint Time:** 4 hours /  
30 minutes @ 140°F (60°C)

### Features & Benefits:

- High-strength urethane structural adhesive
- Provides enough work time for bonding large primed metal or plastic parts
- Easy to apply, non-sag formula

### OEM Approvals & Recommendations:

GM, Peterbilt, Volvo

### Shelf Life/Case Quantity:

- 24 months from DOM
- 6 (210 mL)

Technical data reported @ 70°F (21°C) unless noted.

# PLASTIC ADHESIVES

T21 = 7.1 oz (210 mL)

COMPOSITE ADHESIVE (SLOW)

STRUCTURAL/SANDABLE



## Applications:

Bonding of fairings, body panels, spoilers, ground effects, wind deflectors, roofs and fender liners; repairs cracks, punctures and tears.

## Substrates:

Plastics, SMC, Fiberglass, Primed Metals, Metton®

**Work Time:** 45 minutes

**Clamp Time:** 4 hours / 20 minutes @ 180°F (82°C)

**Sand Time:** 60 minutes @ 180°F (82°C)

**Paint Time:** 60 minutes @ 180°F (82°C)



## Chemistry/Color:

Epoxy 2K/Gray

## Features & Benefits:

- One product bonds and finishes all plastic panels
- OEM epoxy formula
- Great for heavy-duty truck repair
- High strength
- Excellent gap-filling properties

## OEM Approvals & Recommendations:

Ford, GM, Kenworth, Mack, Navistar, Paccar, Peterbilt, Volvo Truck, Freightliner

## Shelf Life/Case Quantity:

- 24 months from DOM
- 6 (210 mL)

Technical data reported @ 70°F (21°C) unless noted.

Use Fusor 423 Mixing Tip.

T22 = 7.1 oz (210 mL)

TRUCK PLASTIC BONDING ADHESIVE (FAST)

STRUCTURAL



## Applications:

Installation of hood panels, roof panels, fenders, fender liners, fairings, spoilers, wind deflectors, cab extenders, ground effects, headlamp buckets and other body panels.

## Substrates:

SMC, Fiberglass, Carbon Fiber, Plastics, Primed Metal, Metton®

## Chemistry/Color:

Urethane 2K/Beige

## Features & Benefits:

- Easy to apply, non-sag formula
- Substantially stronger than conventional adhesives

## OEM Approvals & Recommendations:

Kenworth, Peterbilt

## Shelf Life/Case Quantity:

- 24 months from DOM
- 6 (210 mL)



**Work Time:** 5 minutes

**Clamp Time:** 60 minutes / 15 minutes @ 140°F (60°C)

Technical data reported @ 70°F (21°C) unless noted.

T23 = 7.1 oz (210 mL)

TRUCK PLASTIC BONDING ADHESIVE (MEDIUM)

STRUCTURAL



## Applications:

Installation of hood panels, roof panels, fenders, fender liners, fairings, spoilers, wind deflectors, cab extenders, ground effects, headlamp buckets and other body panels.

## Substrates:

SMC, Fiberglass, Carbon Fiber, Plastics, Primed Metal, Metton®

## Chemistry/Color:

Urethane 2K/Beige

## Features & Benefits:

- Easy to apply, non-sag formula
- Substantially stronger than conventional adhesives

## OEM Approvals & Recommendations:

Kenworth, Peterbilt

## Shelf Life/Case Quantity:

- 24 months from DOM
- 6 (210 mL)



**Work Time:** 20 minutes

**Clamp Time:** 3 hours / 22 minutes @ 140°F (60°C)

Technical data reported @ 70°F (21°C) unless noted.



123 = 7.1 oz (210 mL)  
126 = 1.7 oz (50 mL)

## NON-SAG SEAM SEALER (FAST)

**BARE  
METAL**

**FULL/HEAVY  
BODIED**



### Applications:

Duplicates factory look on the following seams: truck beds, tooled door skin, floor pan, core support and any other application in which a non-sag cosmetic seam sealer is required and where fast work time is desired.

### Substrates:

Bare Metal or Primed surfaces

### Chemistry/Color:

Urethane 2K/White



Includes two Fusor ribbon spreaders

### Features & Benefits:

- Duplicates factory appearance
- Can be used with or without primer
- Bright white color

### OEM Approvals & Recommendations:

Honda/Acura, Tesla

### Shelf Life/Case Quantity:

- 24 months from DOM
- 6 (210 mL) or 12 (50 mL)



**Work Time:** 3 minutes

**Paint Time:** 10 minutes  
(Paint within 24 hours or scuff before painting)

Technical data reported @ 70°F (21°C) unless noted.

123SL = 7.1 oz (210 mL)

## NON-SAG SEAM SEALER (SLOW)

**BARE  
METAL**

**FULL/HEAVY  
BODIED**



### Applications:

Duplicates factory look on the following seams: truck beds, tooled door skin, floor pan, core support and any other application in which a non-sag cosmetic seam sealer is required and where a slow work time is desired.

### Substrates:

Bare Metal or Primed surfaces

### Chemistry/Color:

Urethane 2K/White



Includes two Fusor ribbon spreaders

### Features & Benefits:

- Duplicates factory appearance
- Longer work time

### OEM Approvals & Recommendations:

Honda/Acura, Tesla

### Shelf Life/Case Quantity:

- 24 months from DOM
- 6 (210 mL)



**Work Time:** 45 minutes

**Paint Time:** 90 minutes  
(Paint within 24 hours or scuff before painting)

Technical data reported @ 70°F (21°C) unless noted.

123EZ = 7.1 oz (210 mL)

## NON-SAG SEAM SEALER (MEDIUM)

**BARE  
METAL**

**FULL/HEAVY  
BODIED**



### Applications:

Duplicates factory look on the following seams: truck beds, tooled door skin, floor pan, core support and any other application in which a non-sag cosmetic seam sealer is required and where medium work time is desired.

### Substrates:

Bare Metal or Primed Surfaces

### Chemistry/Color:

Epoxy 2K/Blue



Includes two Fusor ribbon spreaders

### Features & Benefits:

- Duplicates factory appearance
- Longer work time
- Sandable

### OEM Approvals & Recommendations:

GM, Ford, Honda/Acura

### Shelf Life/Case Quantity:

- 24 months from DOM
- 6 (210 mL)



**Work Time:** 10 minutes /  
5 minutes @ 90°F (32°C)

**Sand Time:** 30 minutes

**Paint Time:** 30 minutes; (Paint within 24 hours or scuff before painting)

**Cure Time:** 24 hour

Technical data reported @ 70°F (21°C) unless noted.

## SEALERS AND FOAMS

019 = 7.1 oz (210 mL)

### BARE METAL BRUSHABLE SEAM SEALER (MEDIUM)

**BARE METAL**

**FULL/HEAVY BODIED**



#### Applications:

Truck bed seams, tooled door skin seams, floor pan seams, core support seams and other applications where bare metal, brushable cosmetic seam sealer is required.

#### Substrates:

Bare Metal

#### Chemistry/Color:

Acrylic 2K/Green



Includes two Fusor ribbon spreaders

#### Features & Benefits:

- Acrylic formula provides corrosion protection
- Perfect match to OEM brushed appearance

#### OEM Approvals & Recommendations:

Chrysler/Fiat, Honda/Acura

#### Shelf Life/Case Quantity:

- 18 months from DOM
- 6 (210 mL)

**Work Time:** 6 minutes

**Sand Time:** 10 minutes

**Paint Time:** 10 minutes; (Paint within 24 hours or scuff before painting)

**Cure Time:** 2 hour



Technical data reported @ 70°F (21°C) unless noted.

129 = 7.1 oz (210 mL)

### CONTROLLED FLOW SEAM SEALER (FAST)

**BARE METAL**

**CONTROLLED FLOW**



#### Applications:

Excellent for roof channels, door seams, drip rails and truck bed floor seams and trunk seams.

#### Substrates:

Bare Metal

#### Chemistry/Color:

Epoxy 2K/Beige



Includes two Fusor ribbon spreaders

#### Features & Benefits:

- Epoxy formula provides smooth continuous beads
- No tooling required for factory look
- Sandable
- Can be used with or without primer

#### OEM Approvals & Recommendations:

Ford, Chrysler/Fiat, GM, Honda/Acura

#### Shelf Life/Case Quantity:

- 24 months from DOM
- 6 (210 mL)

**Work Time:** 5 minutes

**Sand Time:** 30 minutes

**Paint Time:** 30 minutes; (Paint within 24 hours or scuff before painting)

**Cure Time:** 1 hour



Technical data reported @ 70°F (21°C) unless noted.



122EZ = 7.1 oz (210 mL)

**SELF LEVELING SEAM SEALER  
(MEDIUM)****BARE  
METAL****SELF LEVELING****Applications:**

Drip rails, trunks, core support to aprons, roof seams and quarter panel to rear deck.

**Substrates:**

Apply over 2K primers

**Chemistry/Color:**

Epoxy 2K/Blue

**Features & Benefits:**

- Perfectly matches factory flow-grade seams
- No tooling required
- Permanently flexible
- Sandable
- Color changes to indicate cure

**OEM Approvals & Recommendations:**

Ford, Honda/Acura, Tesla

**Shelf Life/Case Quantity:**

- 24 months from DOM
- 6 (210 mL)



**Work Time:** 8 minutes

**Sand Time:** 30 minutes

**Paint Time:** 30 minutes; (Paint within 24 hours or scuff before painting)

**Cure Time:** 24 hour

Technical data reported @ 70°F (21°C) unless noted.

231 = 7.1 oz (210 mL)

**SOUND DAMPENING  
MATERIAL (SLOW)****BARE  
METAL****DAMPENING****Applications:**

Sound dampening and sealing of: roof bows and roof skin, door skin and intrusion beam, quarter panel and inner structure, hoods and deck lids to inner structure. Ideal for overhead and vertical applications where a non-sag material is required.

**Substrates:**

Bare Metal or primed surfaces

**Chemistry/Color:**

Urethane 2K/Black

**Features & Benefits:**

- Matches OEM performance
- Flexible seal with no shrinkage or read-through; non-expanding
- Extended work time for large applications
- Non-sag formula remains in position on vertical and overhead surfaces
- Excellent adhesion to metal, e-coat and existing NVH materials

**OEM Approvals & Recommendations:**

Honda/Acura, Tesla

**Shelf Life/Case Quantity:**

- 24 months from DOM
- 6 (210 mL)



**Work Time:** 60 minutes

**Cure Time:** 24 hours

Technical data reported @ 70°F (21°C) unless noted.



## SEALERS AND FOAMS

**800DTM** (neutral) = 10 oz (296 mL)  
**801DTM** (white) = 10 oz (296 mL)  
**803DTM** (black) = 10 oz (296 mL)

### DIRECT-TO-METAL SEALER

**BARE METAL**

**FULL/HEAVY BODIED**



#### Applications:

Duplicates factory seams where a non-sag, toolable/brushable seam sealer is required.

#### Substrates:

Bare Metal, Cold rolled steel, E-coat, Aluminum

#### Chemistry/Color:

Silane Terminated Polymer 1K  
 Neutral (800DTM)  
 White (801DTM)  
 Black (803DTM)

#### Features & Benefits:

- Single component direct-to-metal; no substrate primer required
- Non-sag
- Holds brush marks without die back
- Weld thru with no burn back

#### OEM Approvals & Recommendations:

Ford, GM, Honda/Acura, Nissan, Volvo Truck, Infiniti

#### Shelf Life/Case Quantity:

- 15 months from DOM
- 12 (296 mL)

**TECH TIP**

For ultimate corrosion protection, priming substrate is recommended.



**Skin Time\*:** 25 minutes, 50% RH

**Paint Time:** Immediately or up to 30 days without a scuff (Test with paint system)

Technical data reported @ 70°F (21°C) unless noted.

\*Varies with temperature/humidity.

**802HD PLUS** = 10.1 oz (298 mL)  
**804HD PLUS** = 10.1 oz (298 mL)  
**805HD PLUS** = 10.1 oz (298 mL)  
**806HD PLUS** = 10.1 oz (298 mL)

### HIGH DEFINITION SPRAYABLE SEALER

**BARE METAL**

**SPRAYABLE**



#### Applications:

Creates flexible textured seams on floor pans, trunk pans and strut towers.

#### Substrates:

Bare Metal, Primed Metals, SMC, Fiberglass, Epoxy and urethane primers

#### Chemistry/Color:

Silane Terminated Polymer 1K  
 White (802HD PLUS)  
 Gray (804HD PLUS)  
 Black (805HD PLUS)  
 Beige (806HD PLUS)

#### Features & Benefits:

- Extremely flexible – won't crack or peel
- Perfectly matches all OEM seams and textures with use of Fusor 312 Sprayable Seam Sealer Applicator

#### OEM Approvals & Recommendations:

Chrysler/Fiat, Ford, GM, Honda/Acura, Porsche

#### Shelf Life/Case Quantity:

- 15 months from DOM
- 12 (298 mL)

**TECH TIP**

For ultimate corrosion protection, priming substrate is recommended.



**Skin Time\*:** 25 minutes, 50% RH

**Paint Time:** Immediately or up to 30 days without a scuff (Test with paint system)

Technical data reported @ 70°F (21°C) unless noted.

\*Varies with temperature/humidity.



121 = 7.1 oz (210 mL)  
124 = 1.7 oz (50 mL)

## FLEXIBLE FOAM (SUPER FAST)

**FLEXIBLE**



### Applications:

Sound dampening, sealing and filling of: door skins to crash bar, hood panel to supports, trunk panel to supports and gas tank filler area.

### Substrates:

Apply over 2K primers



**Work Time:** 10 seconds

**Full Expansion:** 3 minutes

**Paint Time:** 10 minutes

**Cure Time:** 1 hour

### TECH TIP

Remove mixing tip immediately after dispensing and replace threaded nut and plug.

### Chemistry/Color:

Urethane 2K/Black

### Features & Benefits:

- Matches OEM sound dampening foams
- Retains its memory with no shrinkage
- Expands to 10 times its size
- Will not absorb moisture or cause corrosion

### OEM Approvals & Recommendations:

Chrysler/Fiat, Ford, GM, Honda/Acura, Tesla, Volvo Truck

### Shelf Life/Case Quantity:

- 24 months from DOM
- 6 (210 mL) or 12 (50 mL)

Technical data reported @ 70°F (21°C) unless noted.

130 = 7.1 oz (210 mL)

## RIGID FOAM (SUPER FAST)

**RIGID**



### Applications:

Sound dampening, vibration dampening, reinforcement, sealing and filling of: fender rails, pillars, rocker panels, quarter panels and floors.

### Substrates:

Apply over 2K primers



**Work Time:** 10 seconds

**Full Expansion:** 4 minutes

**Paint Time:** 10 minutes

### TECH TIP

Remove mixing tip immediately after dispensing and replace threaded nut and plug.

### Chemistry/Color:

Urethane 2K/Beige

### Features & Benefits:

- Matches OEM sound dampening foams commonly found in pillars, front rails, rockers and rear supports
- Expands to 10 times its size
- Provides NVH properties for a quieter ride
- Tough compressive strength for maximum energy absorption
- Super fast application, providing full foam expansion in 4 minutes

### OEM Approvals & Recommendations:

Chrysler/Fiat, Ford, Honda/Acura, Tesla

### Shelf Life/Case Quantity:

- 24 months from DOM
- 6 (210 mL)

Technical data reported @ 70°F (21°C) unless noted.



## SPECIALITY PRODUCTS/ACCESSORIES

602EZ = 9 oz (255 mL)

### SURFACE MODIFIER



#### Applications:

Increases adhesion for plastic bumper repair and painting plastic parts. Also improves adhesion for double-sided tape.

#### Substrates:

All plastic bumper covers, Emblems, Moldings, Primed Metals, Painted Metals

#### TECH TIP

Very light coat, clean nozzle after each use.

#### Features & Benefits:

- Open time from 10 minutes to 24 hours
- California compliant
- No need for plastic identification when used with Fusor 132/133, 142/143, 152 or 141/140 adhesives

#### OEM Approved & Recommended

#### Shelf Life/Case Quantity:

- 18 months from DOM
- 6 (9 oz)

700 = 4" x 12' (101.6 mm X 3.7 m)

### REINFORCING MESH



#### Applications:

Use for backing patches, bumper tabs and other reinforcements on plastic bumper covers.

#### Substrates:

Plastic Bumpers, Bumper Tabs

#### Features & Benefits:

- Use with Fusor 132/133, 142/143, 152, 141/140 adhesives
- Use with Fusor 602EZ
- Use with Fusor 704 roller
- Finish with Fusor 114LG adhesive

**Case Quantity:** 12

702 = 4" x 12' (101.6 mm x 3.7 m)

### FIBERGLASS CLOTH



#### Applications:

Use for structural backing support, pyramid patches and other reinforcements on SMC and fiberglass panels.

#### Substrates:

SMC, Fiberglass

#### Features & Benefits:

- Helps eliminate bull's-eyes in SMC repair
- Use with Fusor 100EZ/101EZ adhesives
- Use with Fusor 704 roller

**Case Quantity:** 12



**703 = 32 oz (946.3 mL) Bottle**

## ADHESION PREP/CLEANER



### Applications:

Removes silicones and contaminants. Use prior to applying adhesives, sealers and coatings. Removes brake dust from wheels.

### Shelf Life/Case Quantity:

- 36 months from DOM
- 12 (32 oz)

**704 = 3" (76.2 mm) Roller**

## SATURATION ROLLER



### Applications:

Use with Fusor 700 and 702 for maximum adhesive saturation.

### Features & Benefits:

- Ideal for building SMC pyramid patches
- Helps compact the surface for strong repairs
- 3" (76.2 mm) anodized aluminum

**Case Quantity:** 6

**300**

## MANUAL 1.7 oz (50 mL) DISPENSING APPLICATOR



### Applications:

For use with 1.7 oz (50 mL) cartridges.

### Features & Benefits:

- Dispenses both 1:1 and 2:1 cartridges with no conversion necessary
- Sturdy, high-quality, compact

**Case Quantity:** 1



## SPECIALITY PRODUCTS/ACCESSORIES

502

### HIGH PERFORMANCE MANUAL APPLICATOR (210 mL)


**Applications:**

For use with 7.1 oz (210 mL) cartridges.

**Features & Benefits:**

- Dispenses 1:1 and 2:1 cartridges
- 26:1 thrust ratio allows for easy dispensing of high viscosity adhesive
- Simplistic design allows for easy cartridge insertion and ejection
- Composite support provide excellent cartridge stability

**Case Quantity:** 1

504

### HIGH PERFORMANCE PNEUMATIC APPLICATOR (210 mL)


**Applications:**

For use with 7.1 oz (210 mL) cartridges.

**Features & Benefits:**

- Dispenses 1:1 and 2:1 cartridges
- One finger forward and reverse operation
- Composite support provide excellent cartridge stability
- For fast and easy application of long beads

**Case Quantity:** 1

312

### SPRAYABLE SEAM SEALER APPLICATOR (281 mL)


**Applications:**

For use with Fusor HD PLUS sealers.

**Features & Benefits:**

- When used with Fusor HD PLUS Sprayable Seam Sealers, matches all OEM seam sealers, textured coatings and sound deadening applications
- Material and air flow adjustment controls allow for factory match seams

**Case Quantity:** 1

**TECH TIP**

Use small diaphragm air regulator for more control.

When finished spraying, be sure to close all valves on applicator before storing.

313

**MANUAL SEAM SEALER APPLICATOR (296 mL)****Applications:**

For use with Fusor DTM sealers.

**Features & Benefits:**

- 26:1 thrust ratio allows for easy dispensing of high viscosity adhesives

**Case Quantity:** 1

400

**POWER 1.7 oz (50 mL) CARTRIDGE MIXING TIPS****Applications:**

For use with all 1:1, 1.7 oz (50 mL) cartridges.

**Features & Benefits:**

- Size: 0.21" x 4.5" x 24-element (5.3 mm x 114.3 mm x 24-element)
- Bayonet mount
- 12 per package

400R

**POWER 1.7 oz (50 mL) CARTRIDGE THREADED MIXING TIPS****Applications:**

For use with all 2:1, 7.1 oz (50 mL) cartridges.

**Features & Benefits:**

- Size: 0.21" x 6.0" x 19-element (5.3 mm x 152.4 mm x 19-element)
- Thread mount
- 12 per package

## SPECIALITY PRODUCTS/ACCESSORIES

401T

### POWER 7.1 oz (210 mL) CARTRIDGE MIXING TIPS WITH INTEGRAL THREADS



**Applications:**

For use with most 1:1 and 2:1, 7.1 oz (210 mL) cartridges. Use Fusor 423 Mixing Tip for Fusor T21 and 2098.

**Features & Benefits:**

- Size: 0.34" x 5.8" x 24-element (8.6 mm x 147.3 mm x 24-element)
- Integral threads for easy installation
- 12 per package

412

### NOZZLE FOR 800DTM SERIES SEALERS



**Applications:**

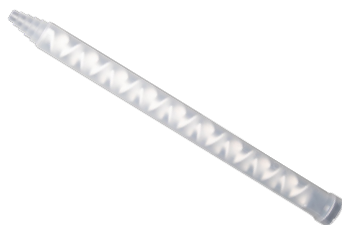
For use with Fusor 800DTM, 801DTM and 803DTM sealers.

**Features & Benefits:**

- Size: 0.875" x 4.125" (22.22 mm x 104.77 mm)
- Threaded nozzles
- 12 per package

423

### POWER MIXING TIPS



**Applications:**

For use with Fusor T21 and 2098.

**Features & Benefits:**

- Size: 0.5" x 9" x 18-element (12.7 mm x 228.6 mm x 18-element)
- Larger size for easier dispensing of thicker material
- 12 per package



907

CABINET

**Applications:**

Allows easy accessibility, stocking and storage of Fusor adhesives and accessories.

**Features & Benefits:**

- Keeps Fusor products dust free
- Makes evaluating inventory easier
- Size: 20"w x 35"h x 12"d (0.51 m x 0.89 m x 0.3 m)
- Complete with shelf and mixing tip container
- Black





Legendary **Performance.**

Legendary **Innovation.**



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**For more information on Fusor products that  
are OEM approved and recommended,  
visit [Fusor.com/OEMRepair](http://Fusor.com/OEMRepair).**

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